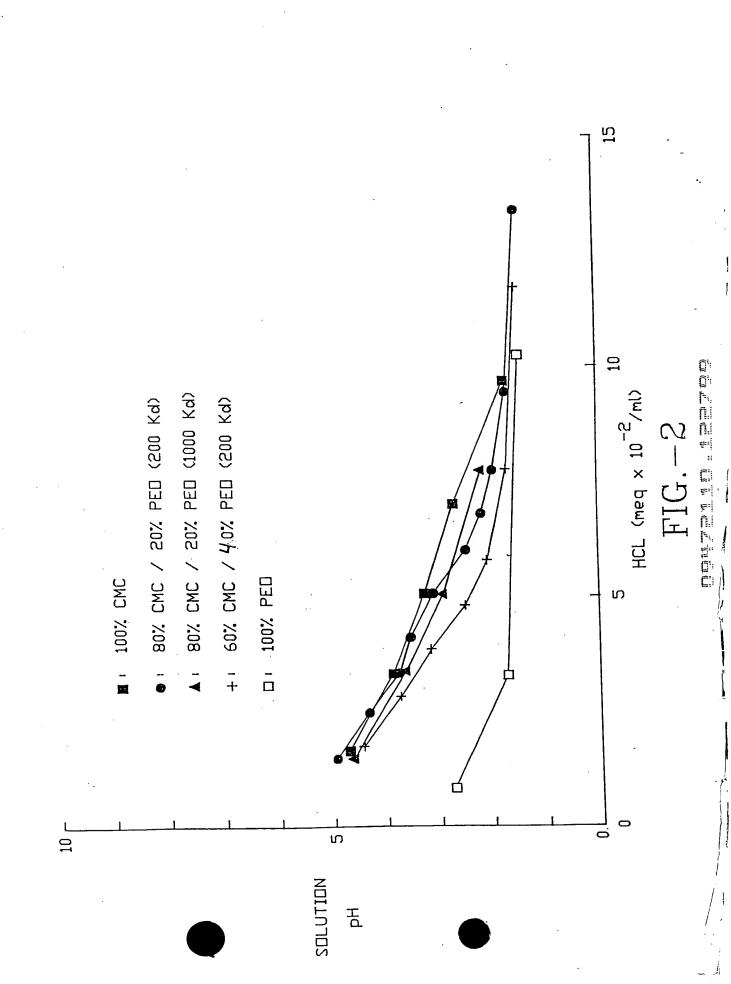




FIG.-1'



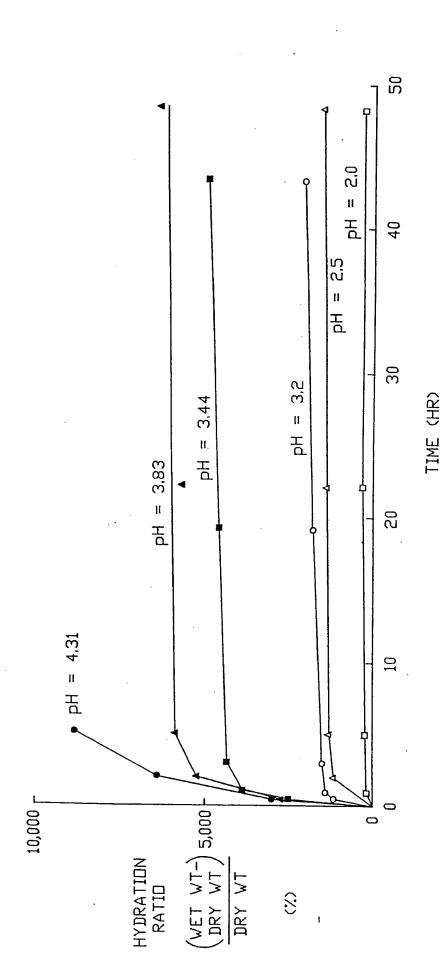
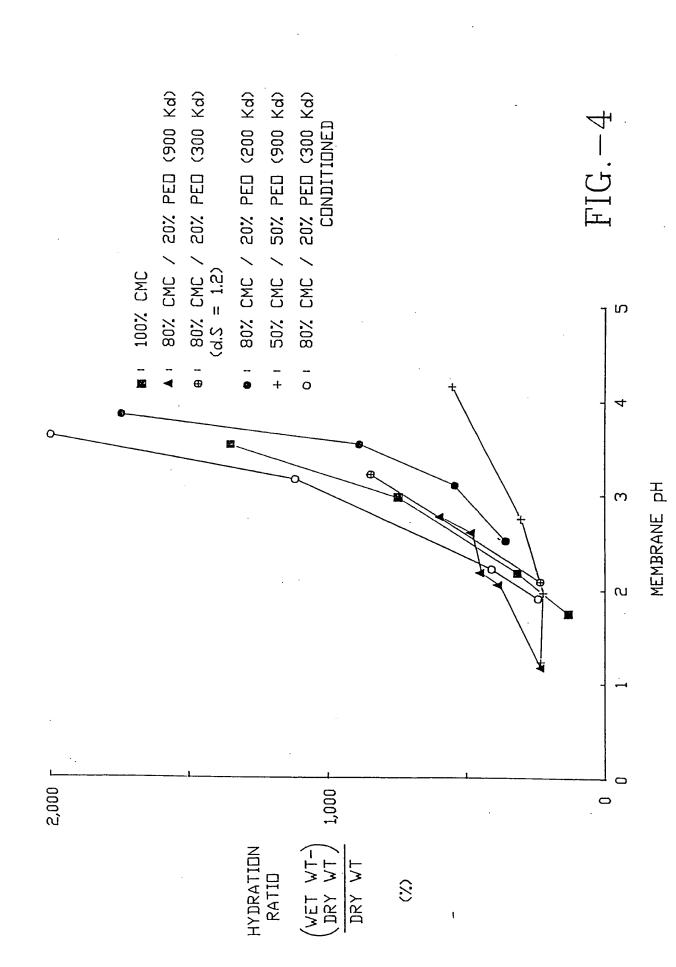
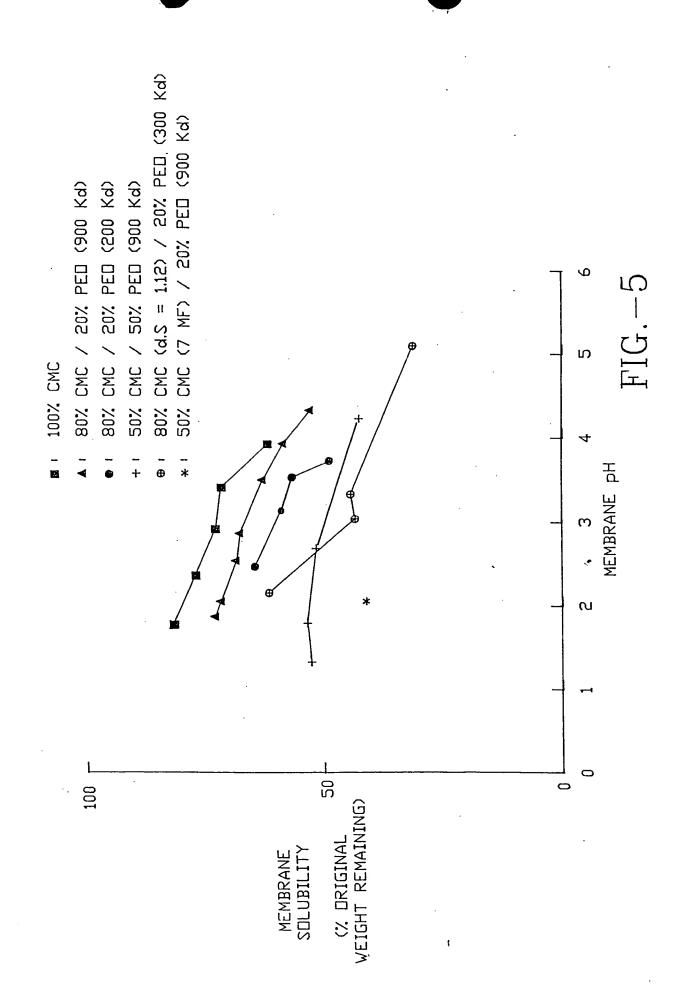
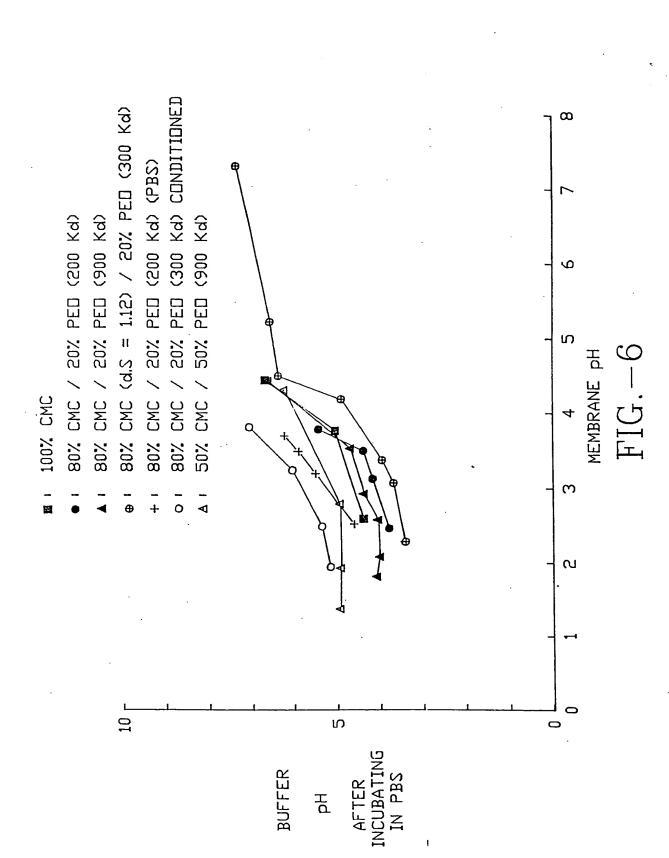
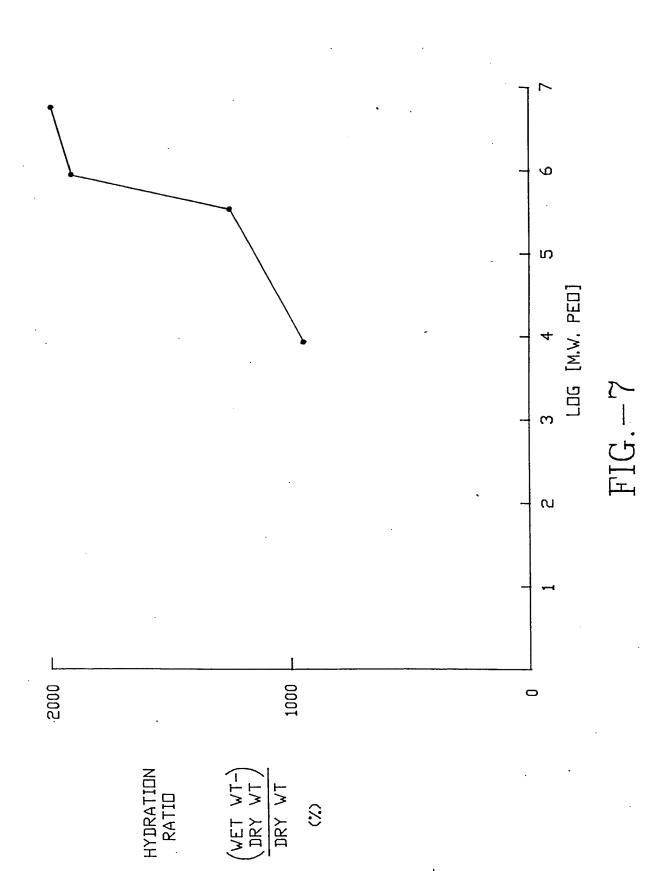


FIG. -3









BAR CONTRACTOR

50000

Fig. 8 a

Fig. 86

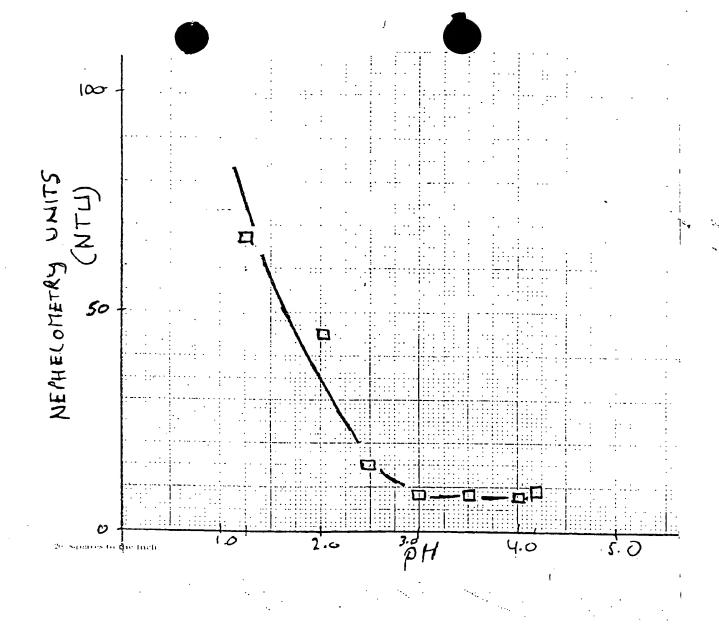


Figure 9a

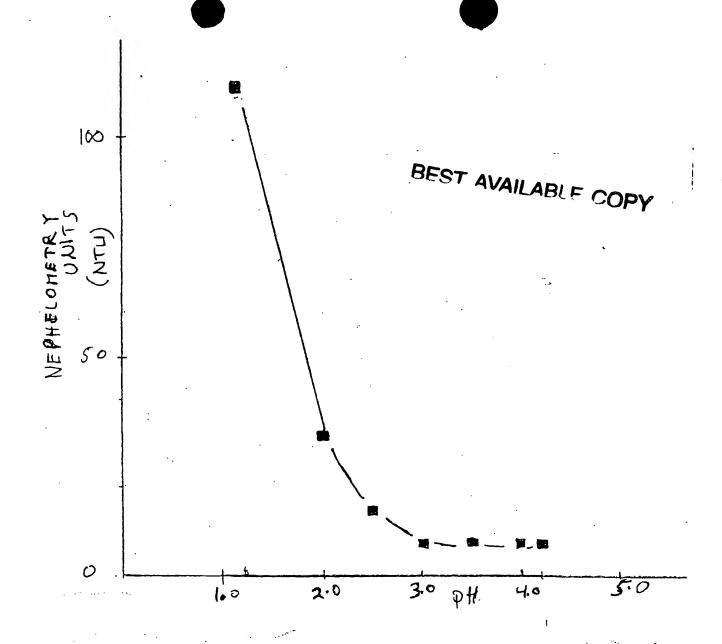
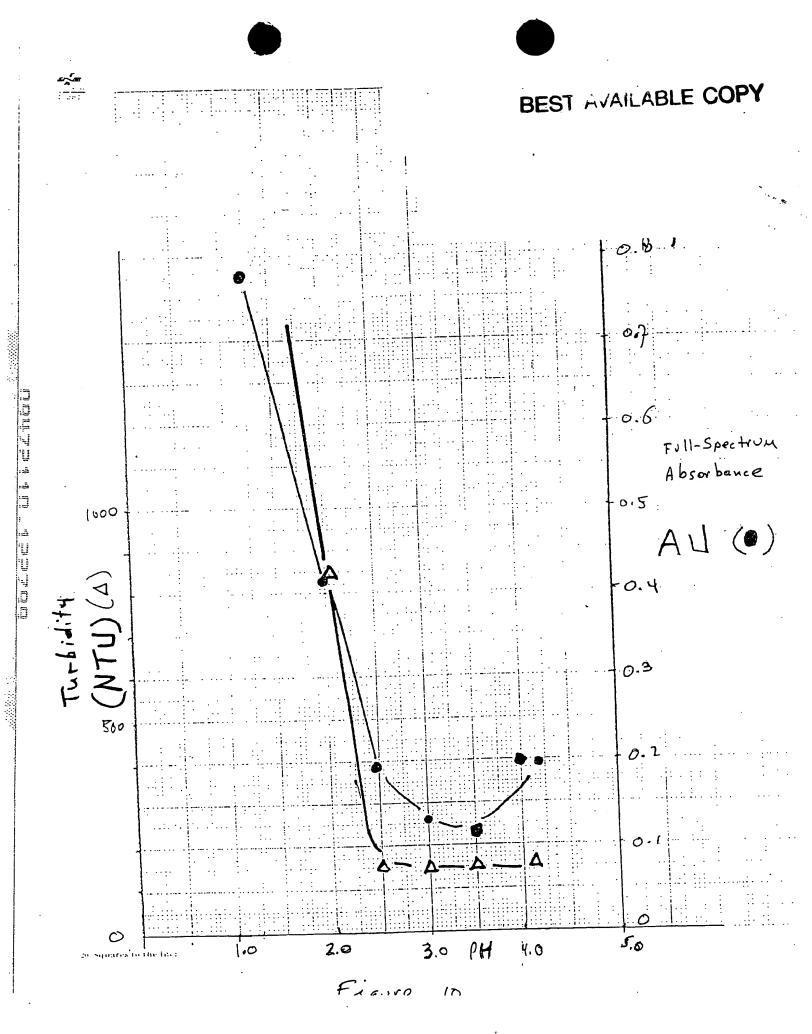
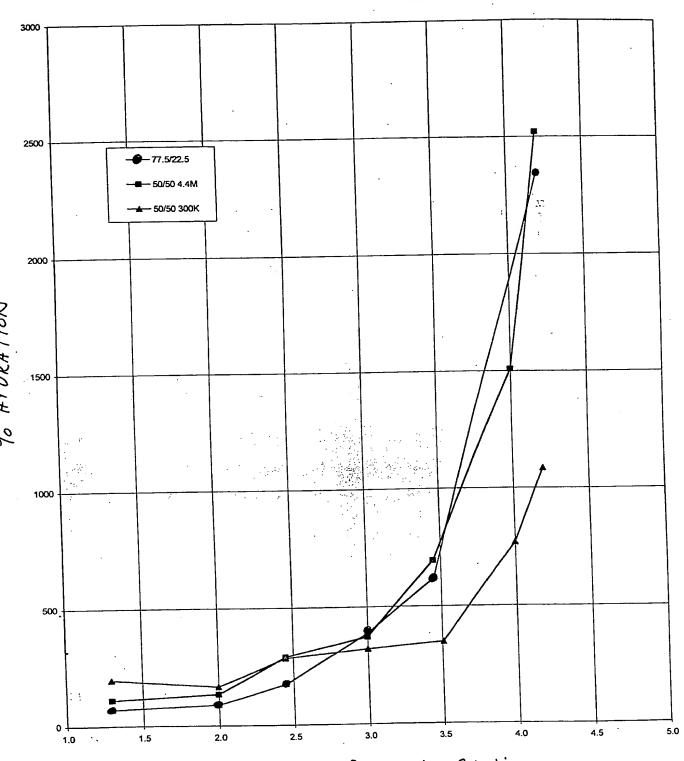
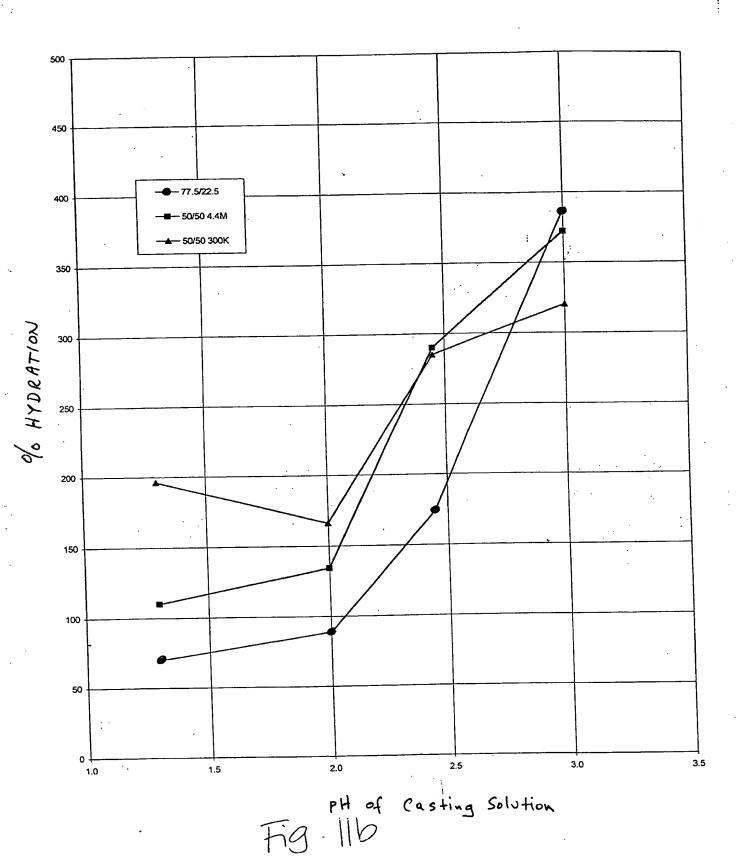


Figure 96





pH of Casting Solution Fig. 11a



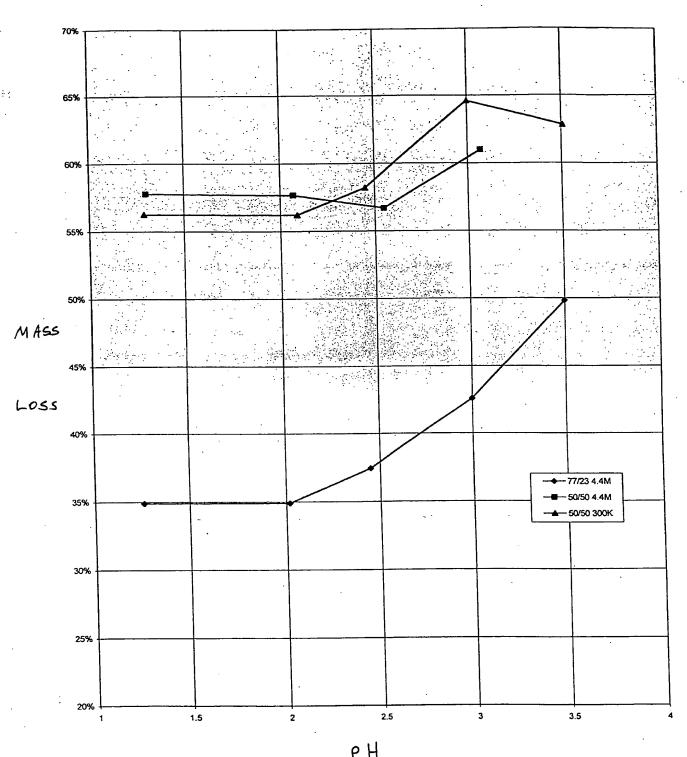
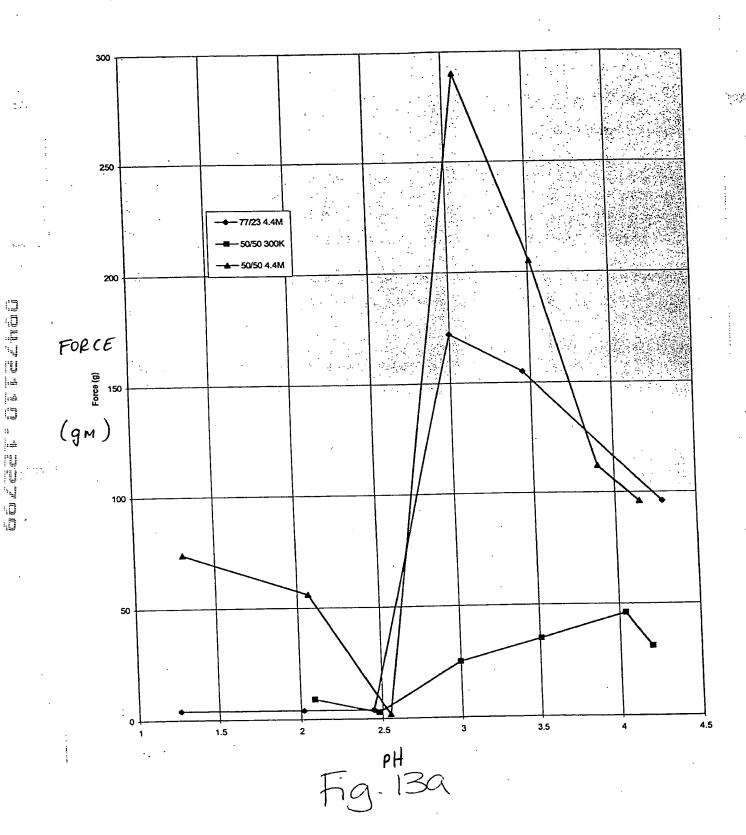
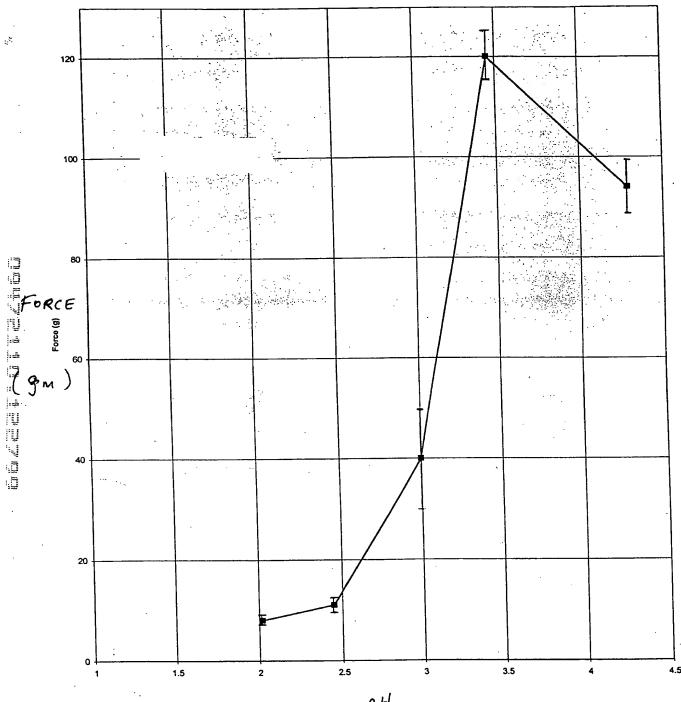


Fig. 12





125 3 Fig. 13b

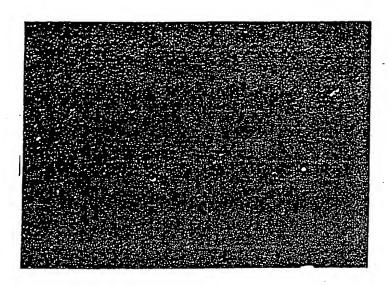


Figure 14a

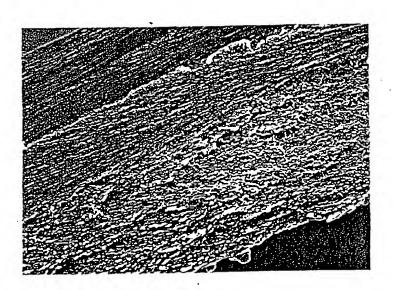


Figure 146

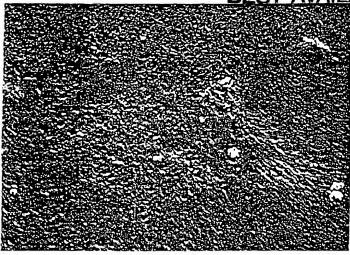


Figure 15 a

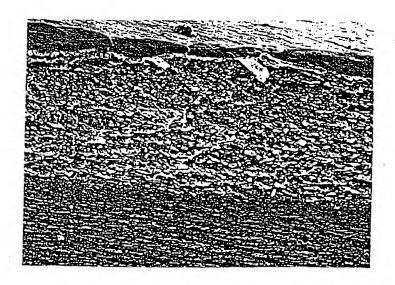


Figure 15b

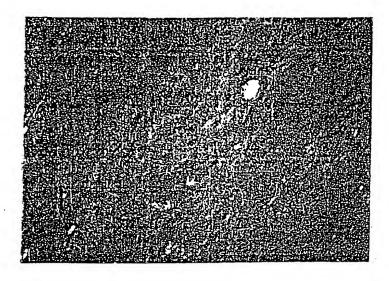


Figure 16a

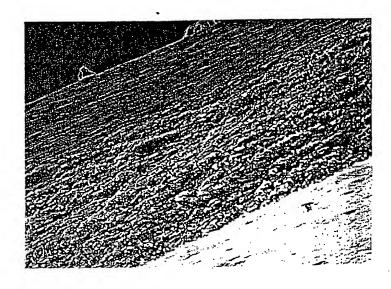


Figure 166

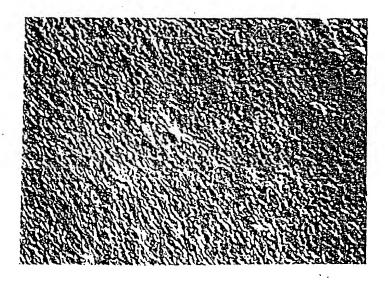


Figure 17a

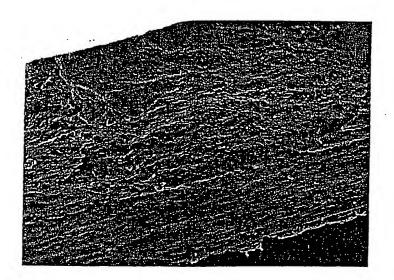


Figure 176

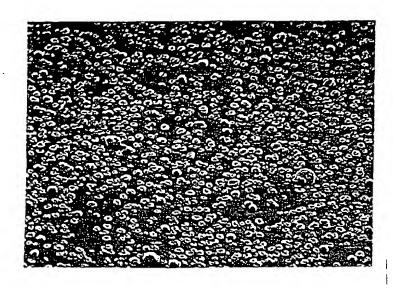


Figure 18a

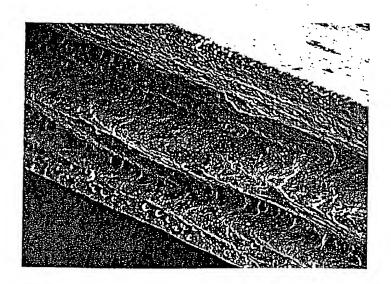


Figure 18b

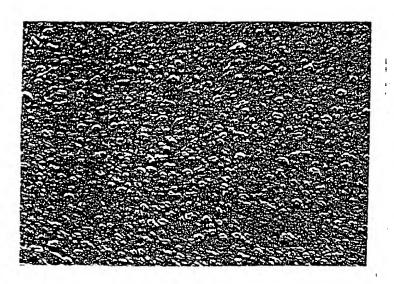


Figure 19a

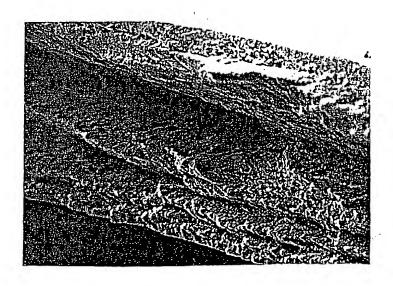


Figure 19b

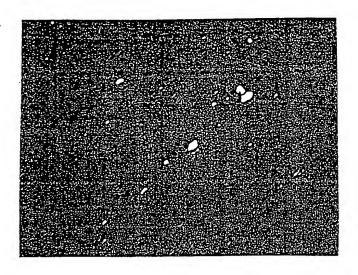
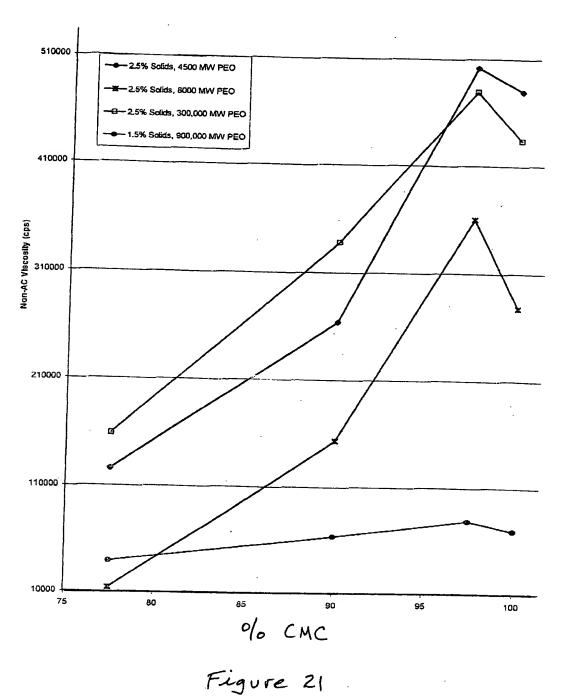


Figure 20a



Figure 20b



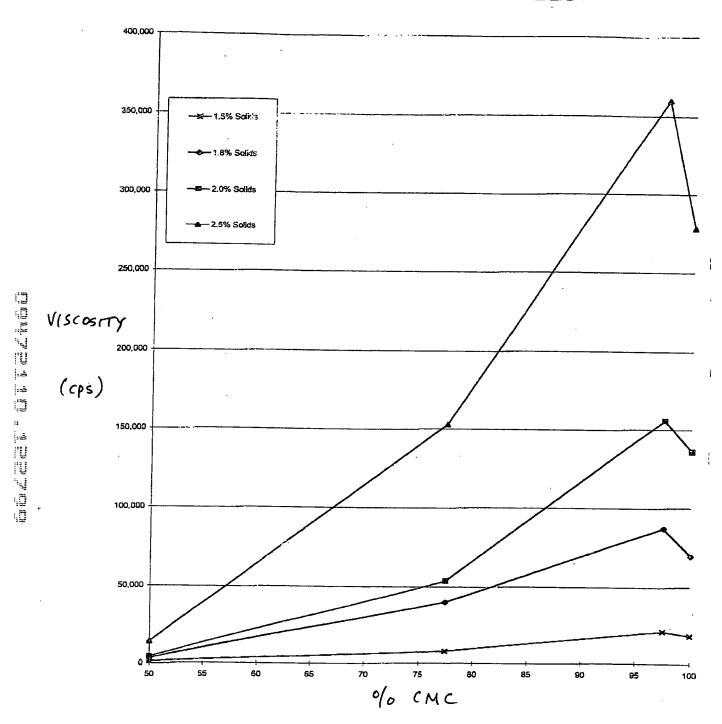
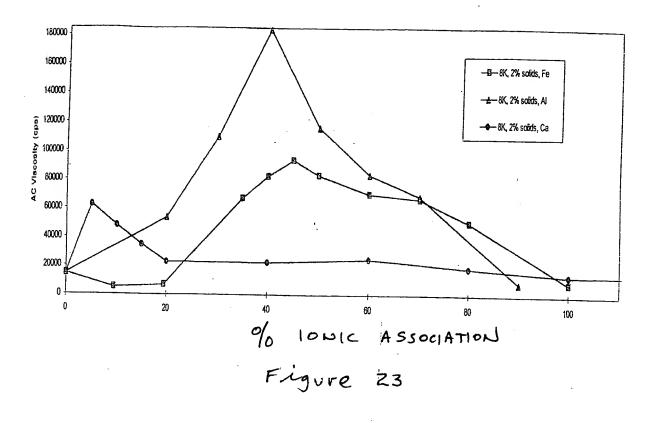
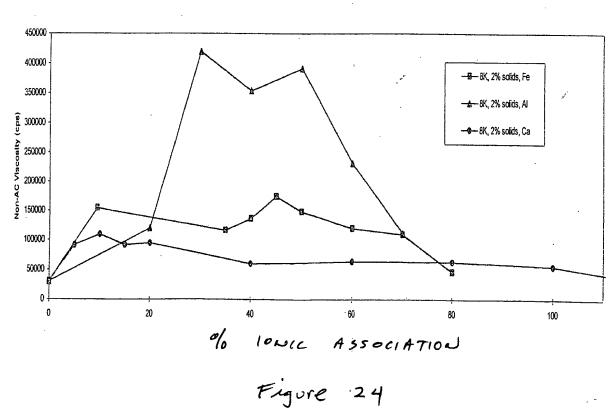
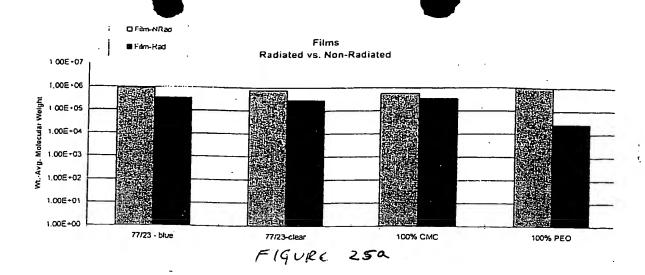
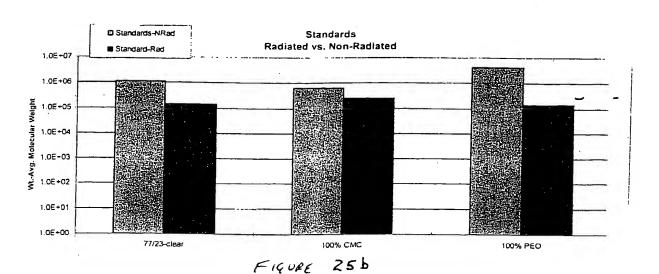


Figure 22









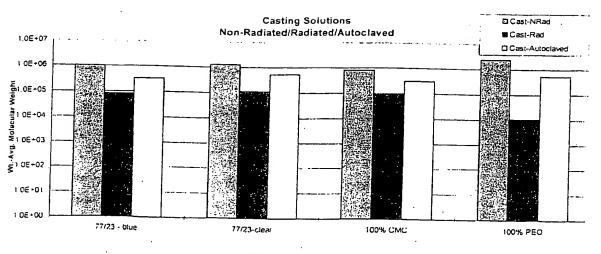


FIGURE 25C